

WIRE FILL

Maximum allowable percentage wire fill per Table 1, Chapter 9, National Electric Code 2008

XW Sizes							
Trade Size	Internal Diameter in (mm)	Total Area sq in (sq mm)	Percent of cross section of conduit & tubing for conductors				
			1 conductor		2 conductors		Over 2 conductors
			53% fill		31% fill		40% fill
			sq in (sq mm)	sq in (sq mm)	sq in (sq mm)	sq in (sq mm)	
¾ (19)	0.910 (23)	0.650 (419)	0.345 (222)	0.202 (130)	0.260 (168)		
1 (25)	1.175 (30)	1.084 (697)	0.575 (369)	0.336 (216)	0.434 (279)		
1¼ (32)	1.520 (39)	1.815 (1170)	0.962 (620)	0.563 (363)	0.726 (468)		
1½ (38)	1.760 (45)	2.433 (1569)	1.289 (832)	0.754 (486)	0.973 (628)		
2 (51)	2.000 (51)	3.142 (2027)	1.665 (1074)	0.974 (628)	1.257 (811)		
2½ (64)	2.500 (64)	4.909 (3167)	2.602 (1679)	1.522 (982)	1.964 (1267)		
3 (76)	3.000 (76)	7.069 (4560)	3.747 (2417)	2.191 (1414)	2.828 (1824)		
3½ (89)	3.500 (89)	9.621 (6207)	5.099 (3290)	2.983 (1924)	3.848 (2483)		
4 (102)	4.000 (102)	12.566 (8107)	6.660 (4297)	3.895 (2513)	5.026 (3243)		
5 (127)	5.000 (127)	19.635 (12668)	10.407 (6714)	6.087 (3927)	7.854 (5067)		
6 (152)	6.000 (152)	28.274 (18241)	14.985 (9668)	8.765 (5655)	11.3010 (7296)		

COEFFICIENT OF FRICTION

The following data for static coefficient of friction is for dry conduit and non-lubricated cable at a temperature of 72° F [22° C].

Cable Material	Conduit Material					
	Epoxy Fiberglass Conduit	PVC Conduit	Steel Conduit	Aluminum Conduit	Concrete Conduit	Polyethylene Conduit
PVC	.38	.90	.55	.25	.95	1.90
XLP (Cross-linked Polyethylene)	.23	.90	.75	1.50	.75	2.00
LDPE (Polyethylene)	.25	.50	.50	.62	.60	1.70
Neoprene	.53	2.60	1.60	.26	1.35	3.30
Concentric Neutral	.16	--	--	--	--	--
Tech (Armored) Cable	.16	2.60	1.60	.26	1.35	3.30